

Cooling Effects of Dirt Purge Holes on the Tips of Gas Turbine Blades



Eric Couch, Jesse Christophel, Erik Hohlfeld, and Karen Thole



Gas turbine engines run better at higher combustion temperatures

At higher combustion temperatures, these engines generate more power and use less fuel. However, these temperatures are restricted by melting temperatures of the turbine blades downstream of the combustor (see Figure 1).

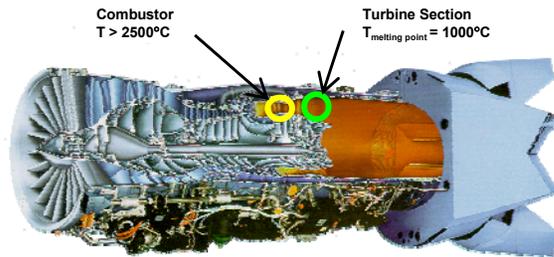


Figure 1. Pratt & Whitney F119 gas turbine engine.

Dirt purge holes on turbine blade tips allow for higher combustion temperatures

Harmful hot gases from the combustor leak across the gap between the blade tip and the shroud (see Figure 2). Dirt purge holes expel foreign particles from the blade tip so that film cooling holes are not blocked.

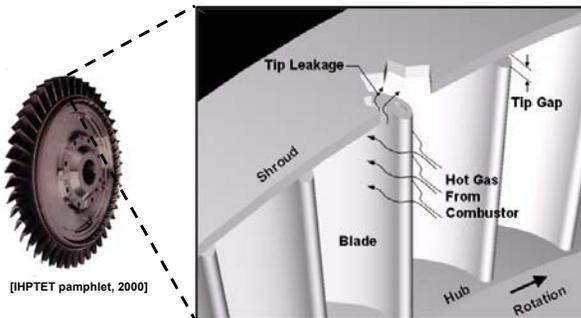


Figure 2. Flow at the tip region of a turbine blade. [IHPTET pamphlet, 2000]

The project goal was to find the film cooling effects of these dirt purge holes

To find the effects, we performed wind tunnel experiments with scaled turbine blades. The wind tunnel was low speed and low temperature, and the blades, shown in Figure 3, were scaled at 12 times their normal size. To measure temperatures on the blade tip, we used an infrared camera. Tip gap sizes and amount of coolant flow from the dirt purge holes were both varied.

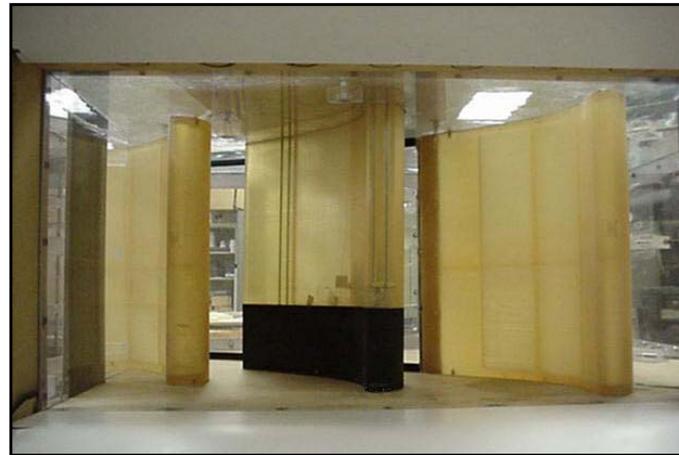


Figure 3. Large-scale turbine blade in wind tunnel.

Temperature measurements were converted to dimensionless cooling effectiveness

$$\text{Effectiveness } \eta = \frac{T_{\infty} - T_{aw}}{T_{\infty} - T_c} \quad \text{where} \quad \begin{array}{l} T_{\infty} = \text{mainstream temperature} \\ T_c = \text{coolant temperature} \\ T_{aw} = \text{adiabatic wall temperature (on tip surface)} \end{array}$$

Cooling increased with blowing ratio

The effectiveness contours of Figure 4 show that cooling increased with blowing ratio.

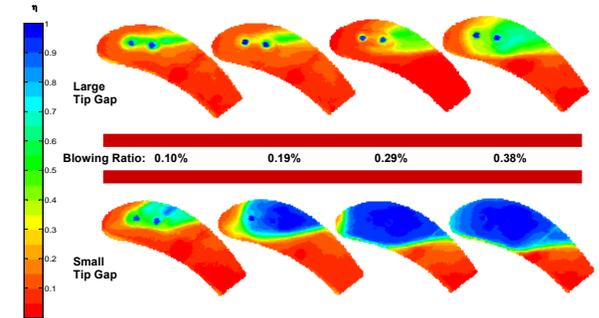


Figure 4. Measurements of film cooling effectiveness.

Tip size dramatically affected cooling

In Figure 5, the lateral averages of effectiveness plotted against the axial chord length show that tip size dramatically affected the cooling.

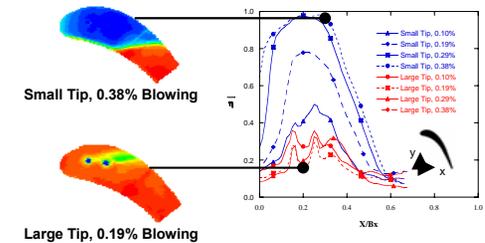


Figure 5. Laterally averaged effectiveness plotted against normalized axial chord.

In summary, dirt purge holes provide cooling to the tip surface

While intended to remove dirt from the blade, dirt purge holes also provide cooling to the tip surface. This cooling is enhanced with a small tip gap as the dirt purge floods the tip region near the leading edge with cool air.

Acknowledgments

The sponsor for this project was Pratt & Whitney.